A. CLASSIFICATION OF SUBJECT MATTER IPC 7 E04F13/16 B32B13/02		
According to International Patent Classification (IPC) or to both national class	esification and IPC	4
B. FIELDS SEARCHED	SAFETON OF THE SAFETO	
Minimum documentation searched (classification system followed by classification system followed by classifi	ິດcallon symbols)	·
Documentation searched other than minimum documentation to the extent the		
Electronic data base consulted during the International search (name of data	a base and, where practical, search terms used)
EPO-Internal, WPI Data, PAJ		·
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category Citation of document, with indication, where appropriate, of the	e relevant passages	Relevant to daim No.
DE 40 04 103 A (WENDKER LEICHTMETALL U LEICHTB) 14 August 1991 (1991-08-14) column 3, line 65 -column 6, line 27; figures 1,2		1 .
Y A		2,3 4-7, 12-15, 18,21, 22, 26-32,34
Y FR 2 624 870 A (ELF AQUITAINE) 23 June 1989 (1989-06-23) page 1, line 1 -page 13, line 2	3; examples	2,3
A	·	1
Further documents are listed in the continuation of box C.	Patent family members are listed in	annex.
Special calegories of cited documents:	Triater document published after the intern	national filing date
A' document defining the general state of the art which is not considered to be of particular relevance E' earlier document but published on or after the international	or priority date and not in conflict with the clied to understand the principle or the invention "X" document of particular relevance; the clients	ne application but by underlying the
fling date L* document which may throw doubts on priority daim(s) or	cannol be considered novel or cannol be involve an inventive step when the docu-	oe considered to urnent is taken alone
which is died to establish the publication date of another citation or other special reason (as specified) Of document referring to an oral disclosure, use, exhibition or	"Y" document of particular relevance; the cla cannot be considered to involve an inve document is combined with one or more	entive step when the e other such docu-
other means P' document published prior to the international filing date but later than the priority date claimed	ments, such combination being obvious in the art. *&* document member of the same patent fa	
Date of the actual completion of the international search	Date of mailing of the international sear	
1 August 2002	07/08/2002	
tarne and maiting address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tet (+31-70) 340-2040, Tx. 31 651 epo nf.	Authorized officer Aylter, J	
Fax: (+31-70) 340-3016	1,3,00,, 0	i i

IN! MNA HUNAL SEARUR REPURI

.Aformation on patent family members

International Application No PCT/US 02/10609

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
DE 4004103	A	14-08-1991	DE DE	4004103 A1 9007749 U1	14-08-1991 23-02-1995
FR _. 2624870	Α .	23-06-1989	FR DK EP FI WO JP NO	2624870 A1 544488 A 0279725 A1 884484 A 8805796 A1 1502035 T 884334 A	23-06-1989 29-09-1988 24-08-1988 29-09-1988 11-08-1988 13-07-1989 30-11-1988